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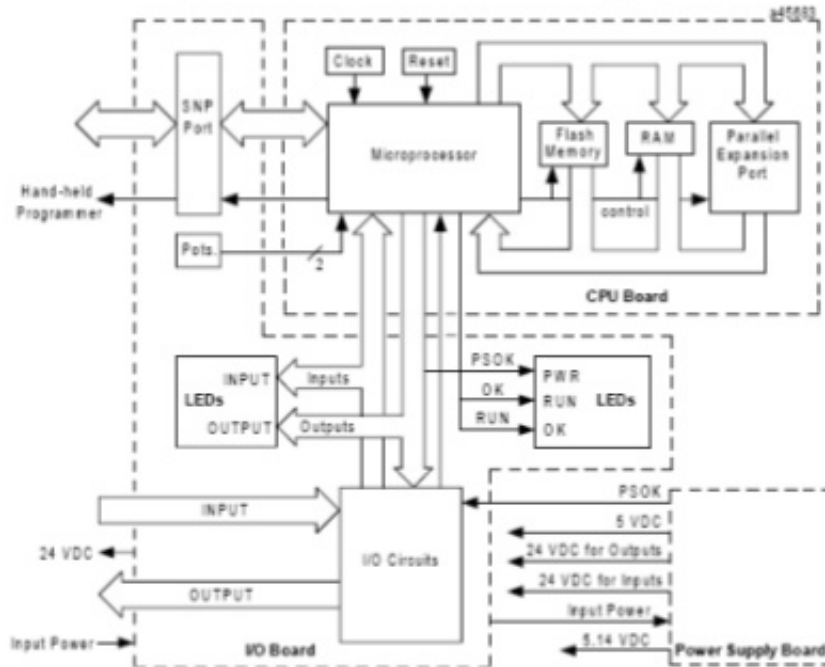
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## Basic PLC Programming

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Figure of Micro PLC Functional Block Diagram



### CPU Board

The CPU contains and executes the user program and communicates with the programmer (HHP or computer running Logicmaster 90-30/90-20/Micro software). The primary capabilities of the Micro PLC CPU hardware are listed in Table CPU Capabilities as below:



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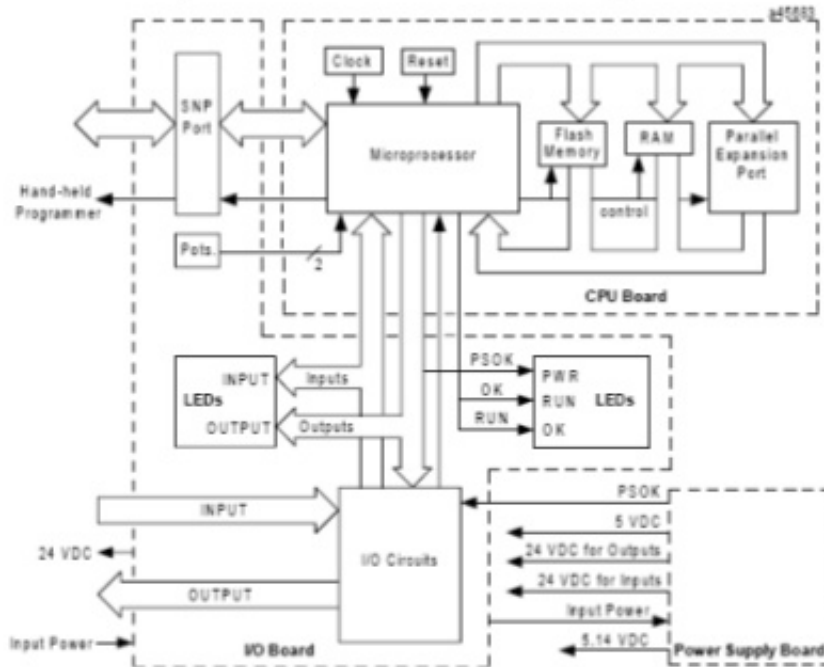
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